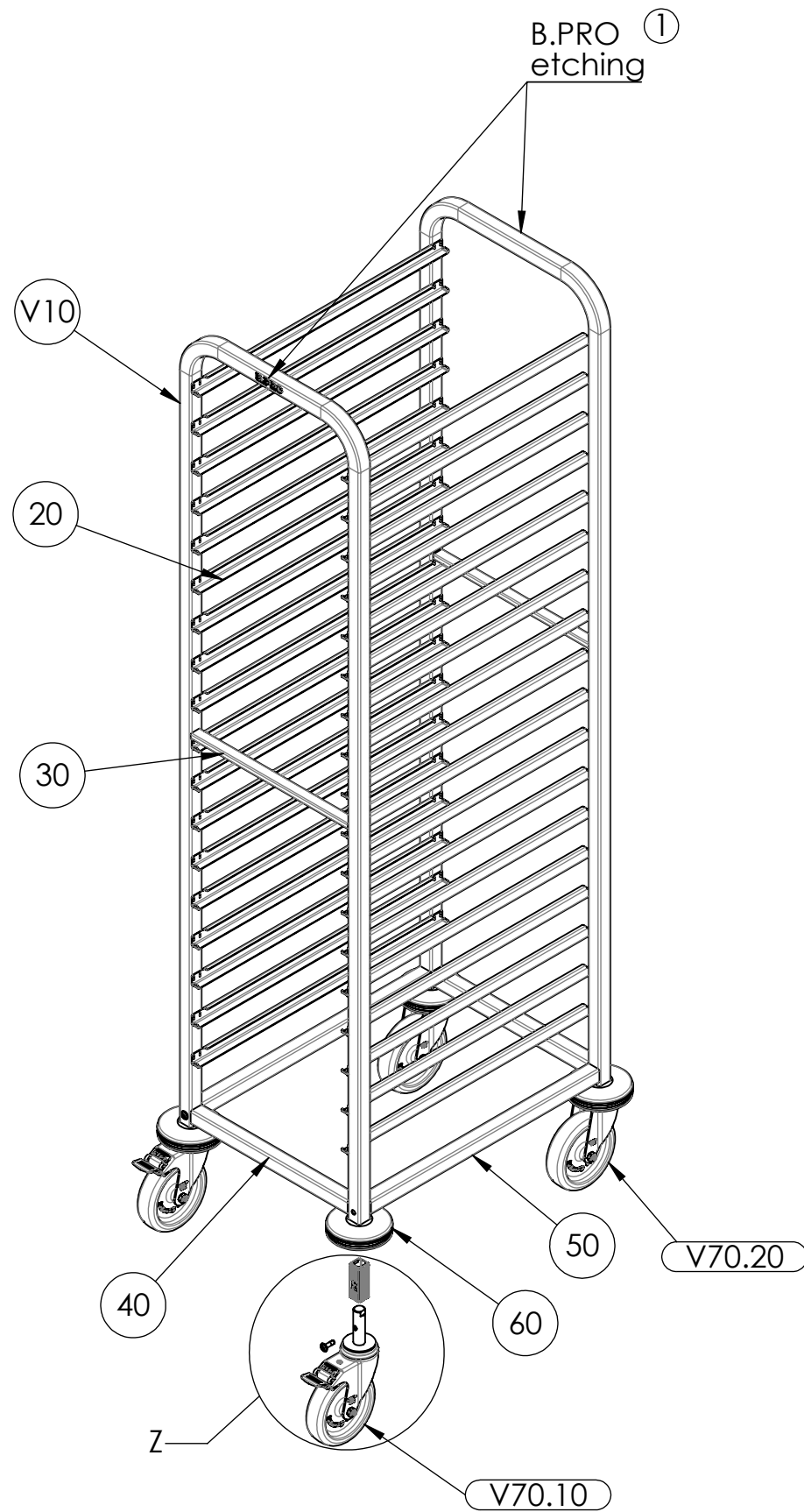
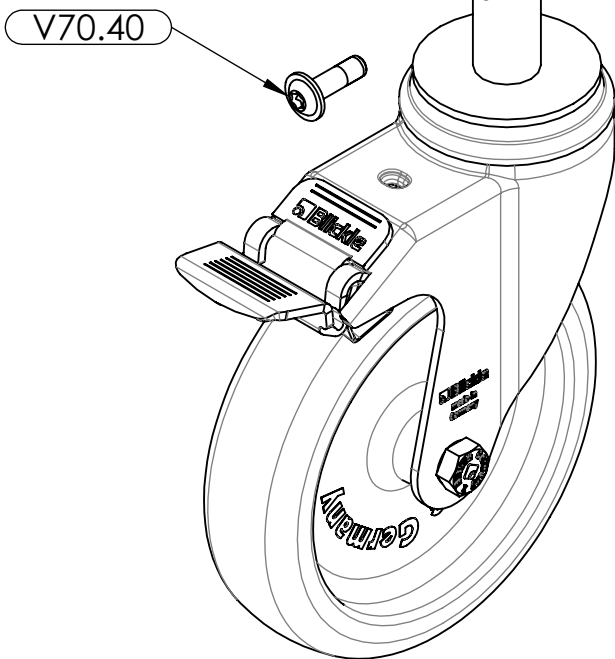
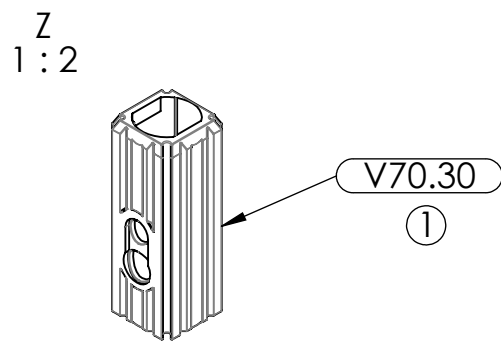
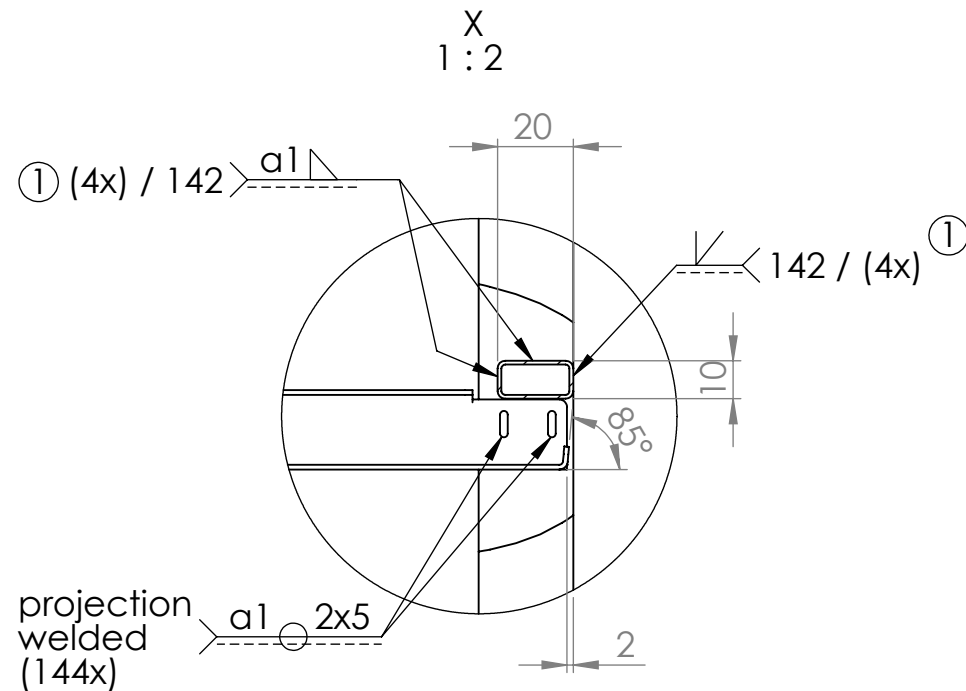
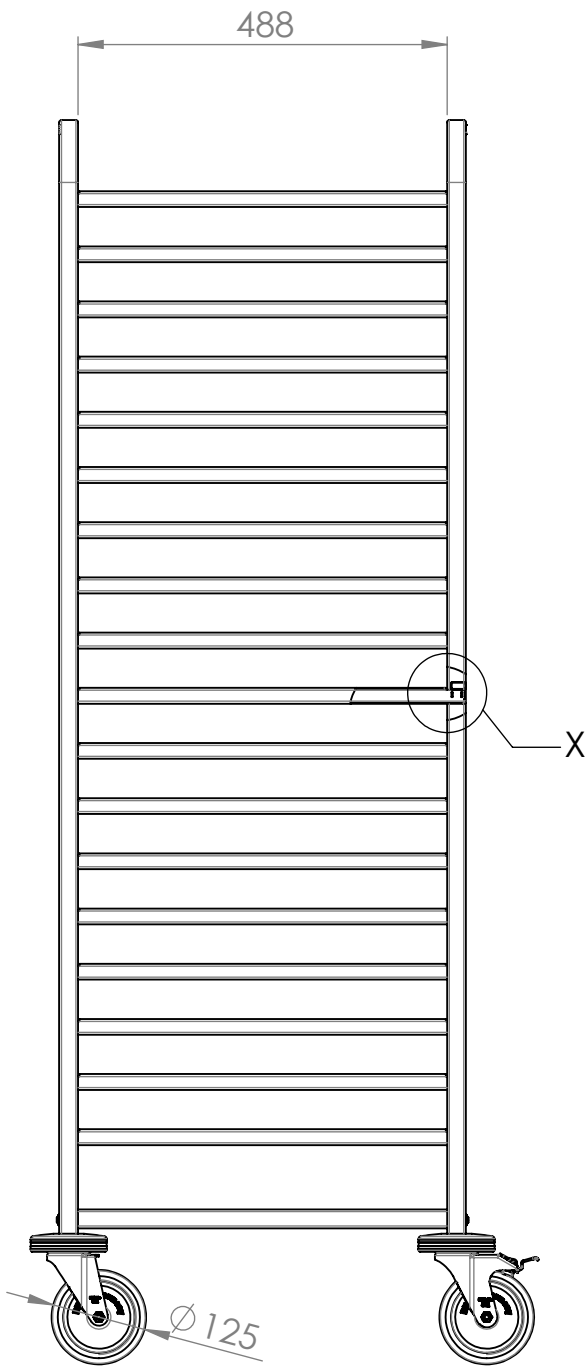
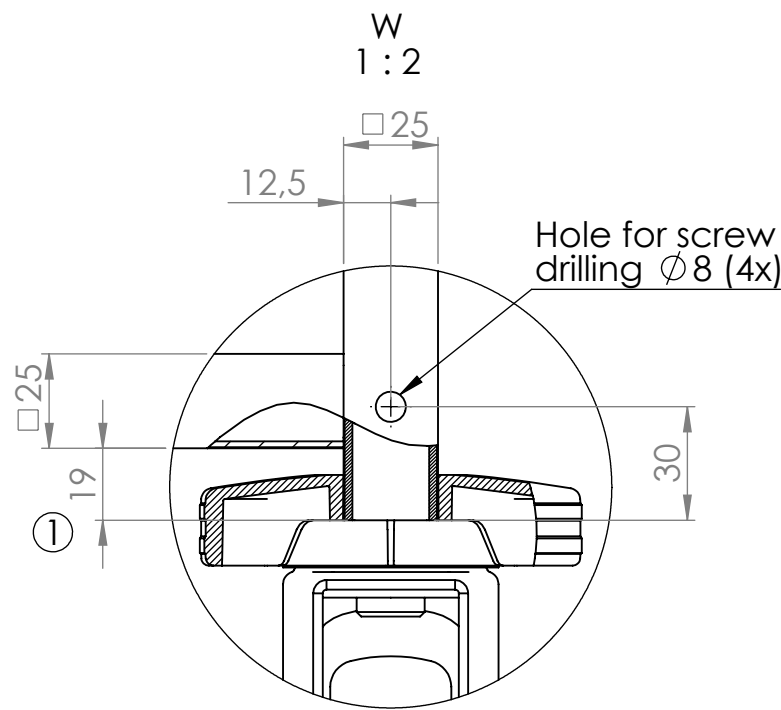
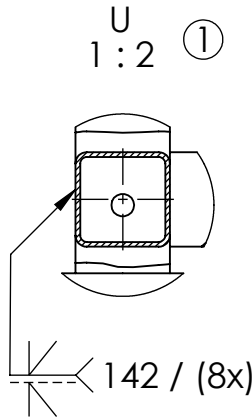
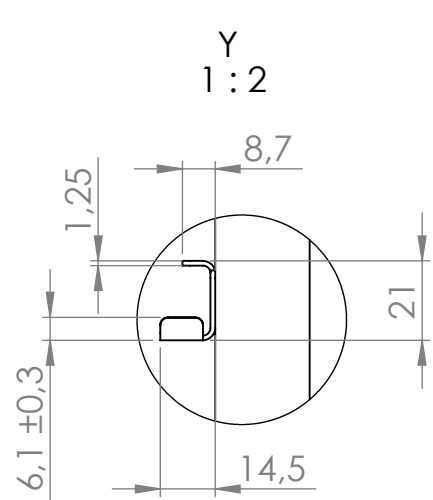
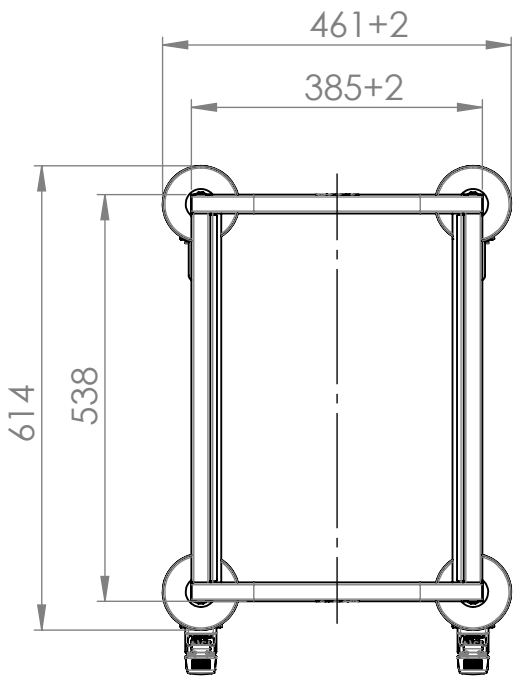
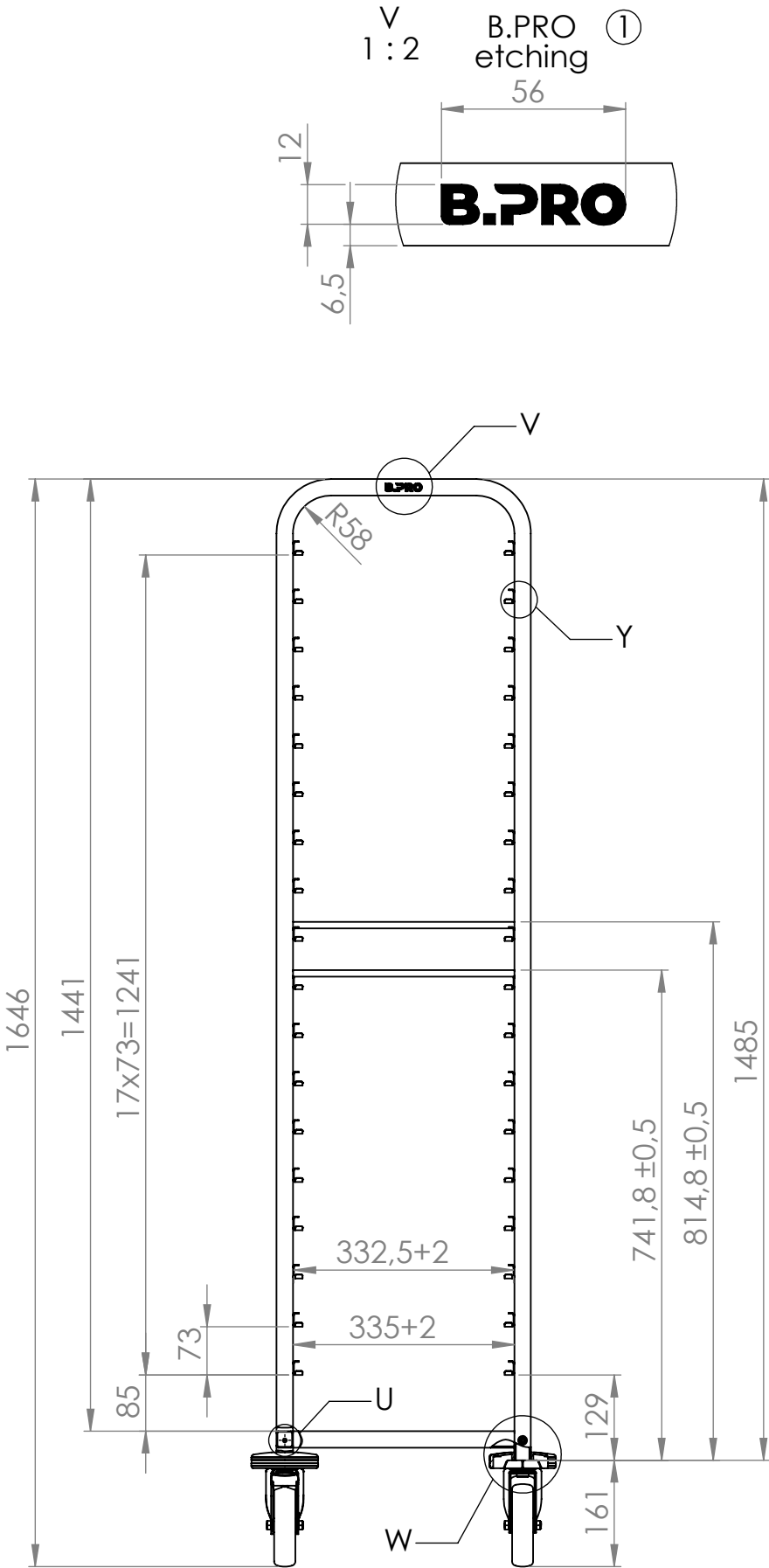


© This drawing may without our consent neither duplicated, still third persons submitted or handed over. Offences can after §18 of the Law over mean competition criminal pursuit to involve.

Ausgedruckte Zeichnung unterliegt nicht dem Änderungsgebot!
Printed Drawing is not automatically updated!

© Diese Zeichnung darf ohne unsere Einwilligung weder vervielfältigt, noch dritten Personen vorgelegt oder ausgehändigt werden. Zuwiderhandlungen können nach §18 des Gesetzes über unlauteren Wettbewerb strafrechtliche Verfolgung nach sich ziehen

Applicability: without trolley top



For support bracket pos.20:
- non - dimensioned radii R1
- surface finish 2B

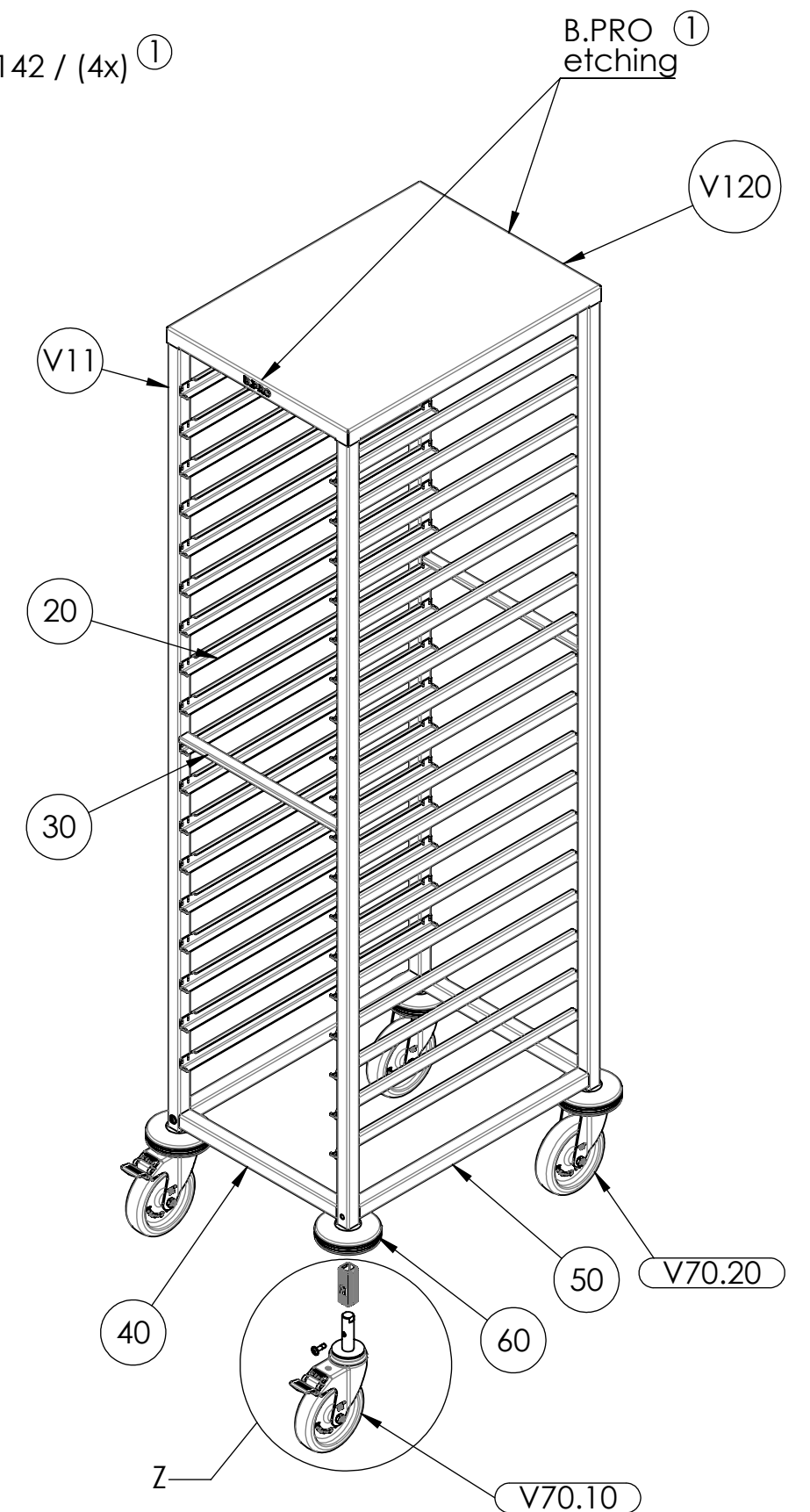
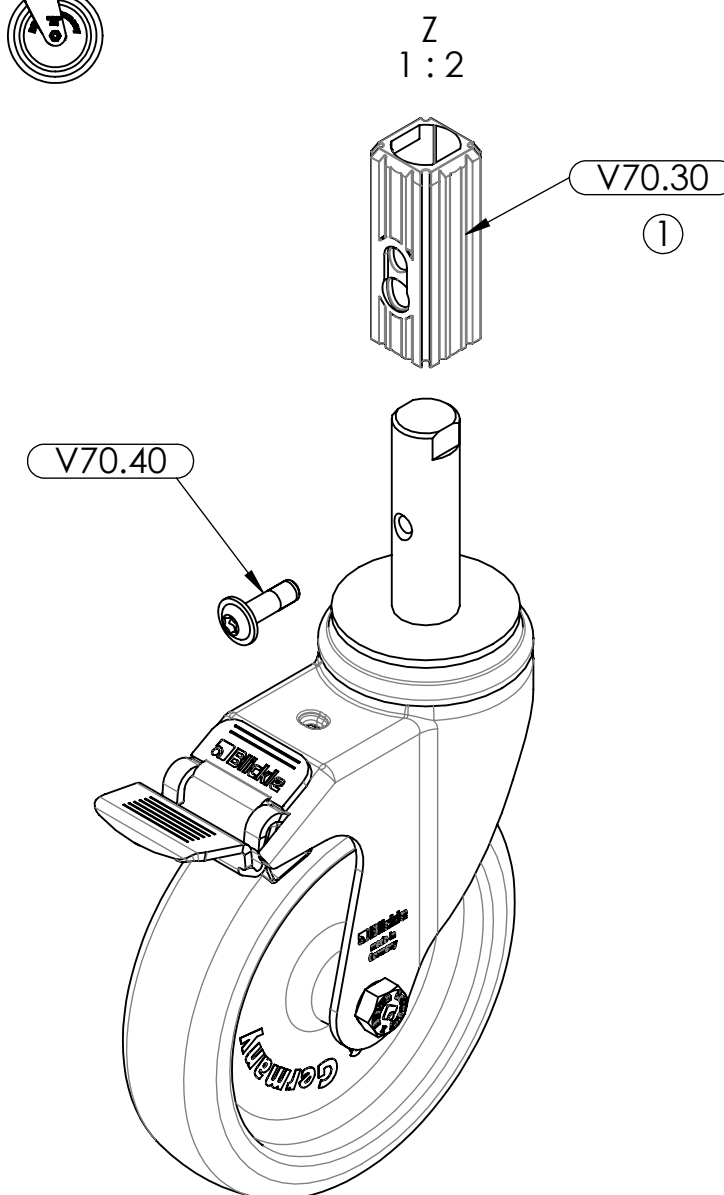
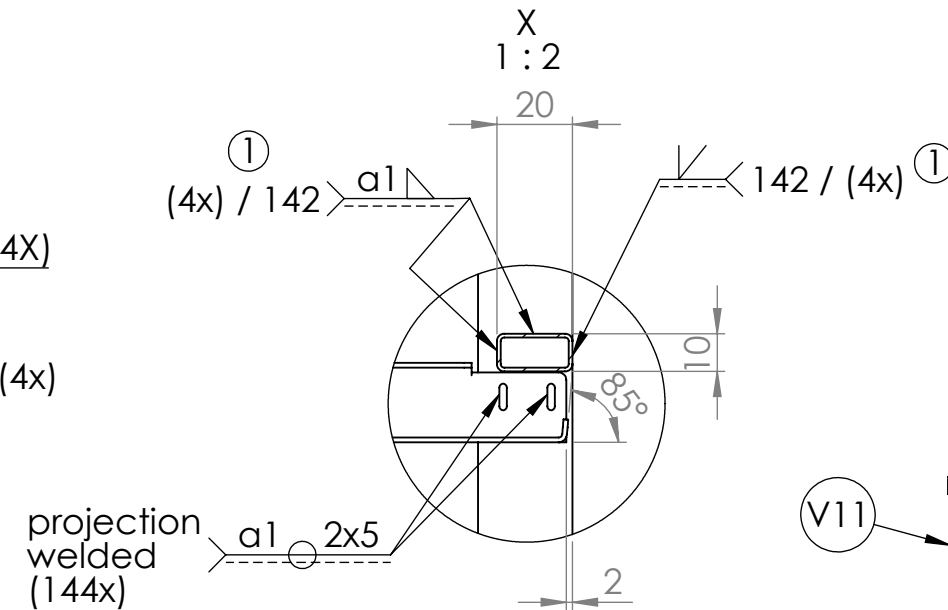
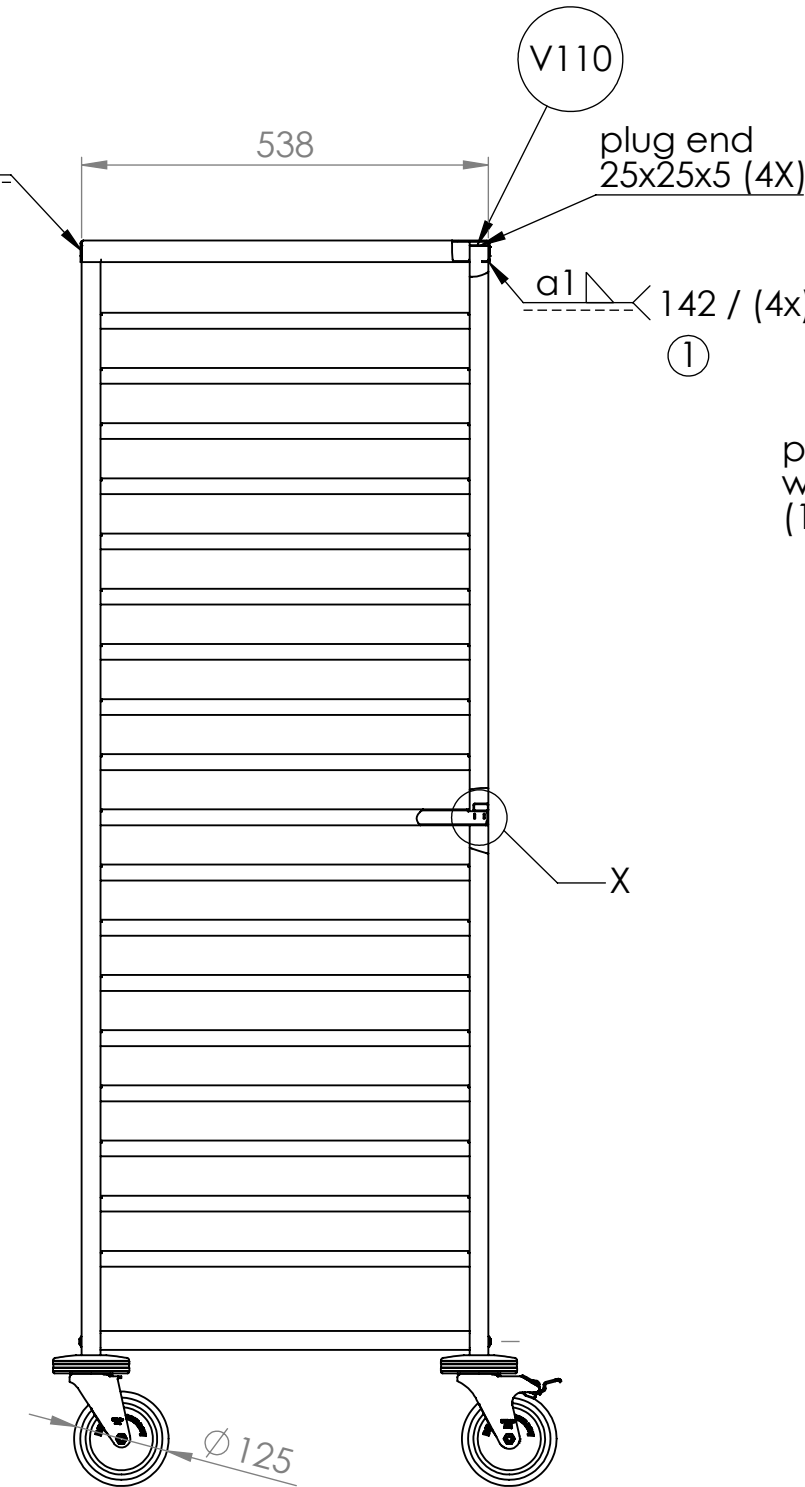
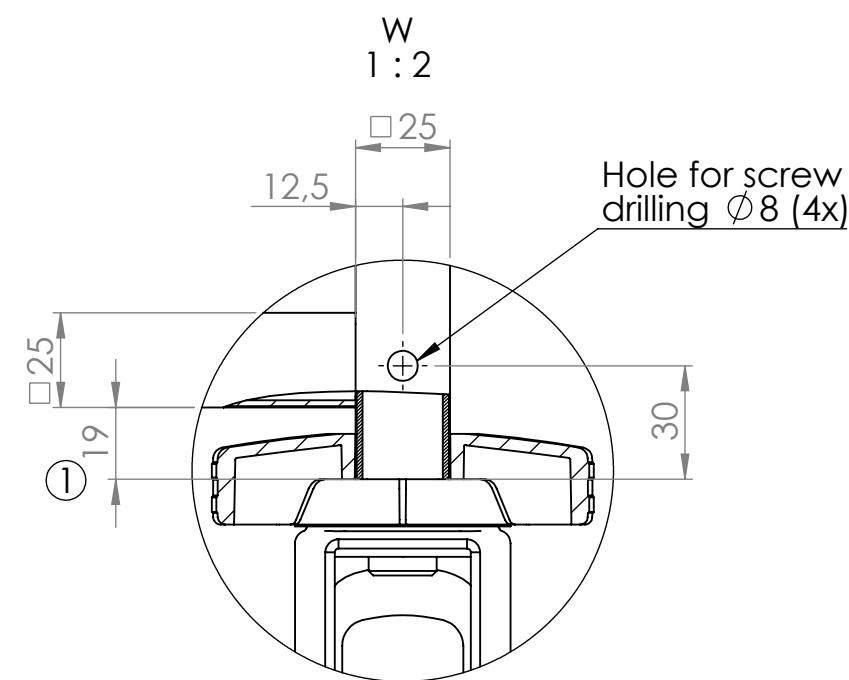
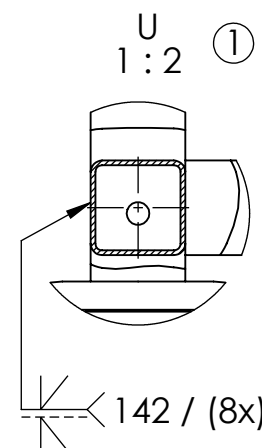
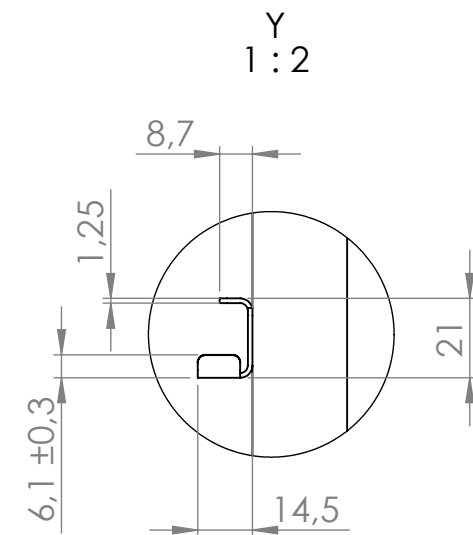
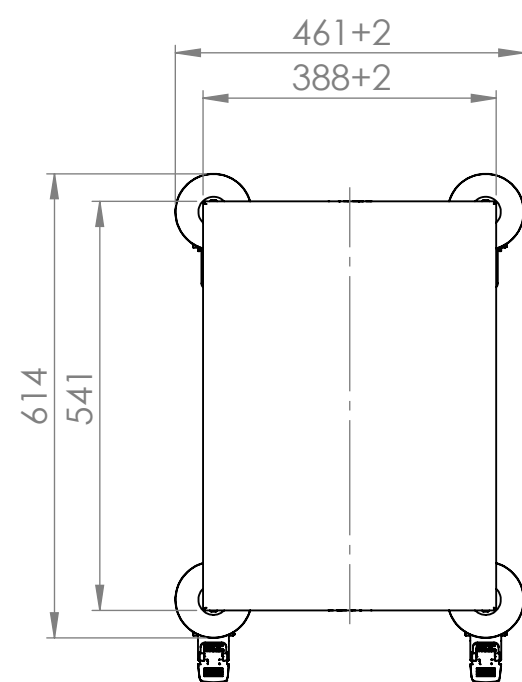
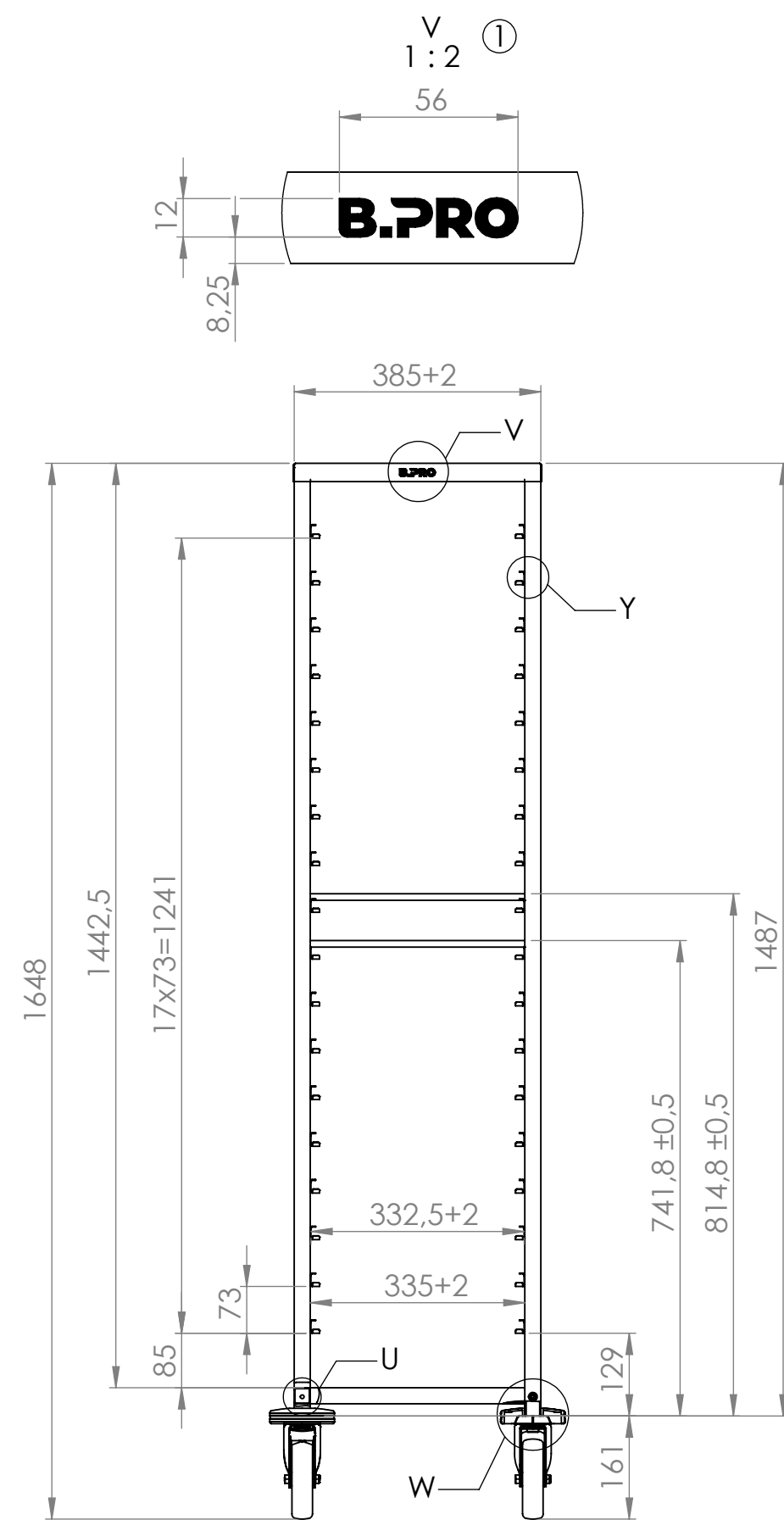
Wall thickness of pos.30: 1,0mm
Wall thickness of all other tubes: 1,25mm

DIN ISO 13715
-0,1
-0,2

Schweißnähte nach / Welds to / Svary podle ISO 5817-B
Schweißnähte versäubert / Welds cleaned / Svary zacišřeny

1	322.114.21	Tube thickness changed to 1,25mm; Pos V70.30 exchanged; welding and logo changed						29.11.2021	PrüferD			
Index	Rev.-No.	Description of modification						Date	Name			
B.PRO		Scale	M 1:20	Group	100	Status	freigegeben	Document type	ZB	Std. paper-size	A2	
			Material						Surface			
Tolerances according to ISO 2768-mK ISO 13920-BF			Date	Name		Document item-no.		2000191547.04				
		Drawn	20.01.2023	BeiselM		SAP material-no.		00367605				
		Checked	20.01.2023	KeselC								
		Approved	20.01.2023	KeselC								
Origin		Description										
		RWR 160										
Notice:								2000126041	Sheet	1	of	2

Applicability: with trolley top

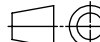


For support bracket pos.20:
- non - dimensioned radii R1
- surface finish 2B

Wall thickness of pos.30: 1,2mm
Wall thickness of all other tubes: 1,25mm^①

DIN ISO 13715 | -0,2

Schweißnähte nach / Welds to / Svary podle ISO 5817-B
Schweißnähte versäubert / Welds cleaned / Svary začištěny

1	322.114.21	Thickness of tubes changed to 1,25mm; Pos V70.30 exchanged; welding + logo changed					29.11.2021	PrüferD		
Index	Rev.-No.	Description of modification					Date	Name		
B.PRO	Scale	M 1:20	Group	100	Status	freigegeben	Document type	ZB	Std. paper-size	A2
		Material					Surface			
		Date		Name		Document item-no.				
		20.01.2023		BeiselM		2000191547.04				
		Checked		20.01.2023		KeselC		SAP material-no.		
ISO 2768-mK		Approved		20.01.2023		KeselC		00367605		
ISO 13920-BF		Description								
Origin		RWR 160								
Notice:							2000126041	Sheet	2	of 2